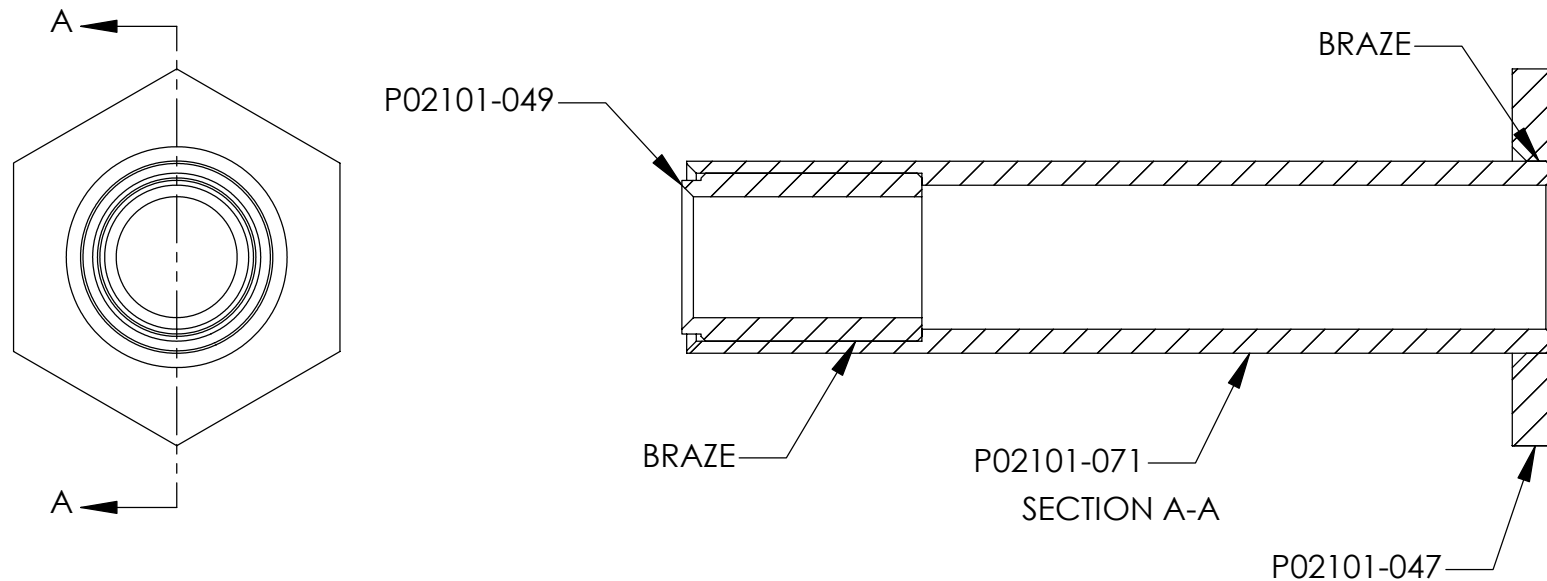


REVISIONS		
REV	DESCRIPTION	DATE



NOTES:

1. PARTS ARE TO BE ASSEMBLED AND PLACED ON FIXTURE.
2. BRAZE RINGS TO BE PLACED IN GROOVES AT EACH JOINT.
3. ASSEMBLY TO BE OVEN BRAZED.

UNLESS OTHERWISE SPECIFIED:		<div>High Precision Devices</div> <div>1668 Valtec Lane, Suite C, Boulder, Colorado 80301</div> <div>Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com</div>			
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005					
ANGULAR TOL: ± 1° SURFACE ROUGHNESS: 63/√		TITLE: <div>p02101-236 Helium intercept assy</div>			
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110° OF MAJOR DIAMETER X 45°		CONFIGURATION: -0 Default			
MATERIAL:	SIZE	QTY PER ASSM: 1	SCALE: 1:1	SHEET 1 OF 1	REV
FINISH:	A	DATE: 5/19/2004	DRAWN BY: C. Danaher		A